

D6101-007



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5957

Job Sheet 193803



Part No: D5957

Job Qty: 8 pcs

Part Name: Saddle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 6/4/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Re-Format 05-11-29 JLM IPP Rev:F ecn826 06.12.06 ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	HAAS 4 Axis	8	6/4/19	3.66	21.62	HAAS - 1			582 / 19/6/16	
		HAAS - 2								
		HAAS - 3								
		HAAS - 4								
110	QC 2	8	6/4/19	0.00	0.00	QC 2 - 1			19/6/16	
		QC 2 - 12								
		QC 2 - 14								
		QC 2 - 17								
		QC 2 - 19								
		QC 2 - 2								
		QC 2 - 20								
		QC 2 - 22								
		QC 2 - 23								
		QC 2 - 25								
		QC 2 - 32								
		QC 2 - 33								
		QC 2 - 35								
		QC 2 - 39								
		QC 2 - 4								
		QC 2 - 40								
		QC 2 - 44								
		QC 2 - 45								
		QC 2 - 48								
		QC 2 - 49								
		QC 2 - 50								
		QC 2 - 51								
		QC 2 - 52								
		QC 2 - 57								
		QC 2 - 62								
		QC 2 - 63								
		QC 2 - 8								
		QC 2 - 66								
		QC 2 - 64								
		QC 2 - 65								
		QC 2 - 5								
		QC 2 - 71								
120	QC 8	8	6/4/19	0.00	0.00	QC 8 - 12				
		QC 8 - 14								
		QC 8 - 17								
		QC 8 - 20								
		QC 8 - 25								
		QC 8 - 3								

RT

SPACE

No: S190508



7

3803

Batch: S190508

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Various STC's

Date: 06/14/19



Container No: S190508



Part: D5957

Job No: 193803

Serial No/Batch: S190508

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/14/19

Plex 4/24/19 12:44 PM Dart.Renwick.Jennife

					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	Ann L 19/06/16
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
130	Handfinish - 1-1 Chemical-B4B	8 pcs	6/4/19	0.00 0.48	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	☆ JUN 17 2019
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
140	Powdercoat - 1 White Gl(A)-B4B	8 pcs	6/4/19	0.00 0.39	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	☆ 19-6-17
					Powdercoat - 4 - B4B	
150	QC 3	8 pcs	6/4/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	

Plex 4/24/19 12:44 PM Dart.Renwick.Jennifer

DART AEROSPACE LTD		Work Order: 193 803
Description: Inner Aft Saddle		Part Number: D5957
Inspection Dwg: D5957	Rev: B	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	5.245	5.255		5.250	5.250	5.250	5.250		
D	6.995	7.005		7.000	7.000	7.000	7.000		
E	5.240	5.260		5.250	5.250	5.250	5.250		
F	4.745	4.755		4.750	4.750	4.750	4.750		
G	0.315	0.322		0.316	0.316	0.316	0.316		
H	1.522	1.532		1.527	1.527	1.527	1.527		
I	3.048	3.058		3.052	3.052	3.052	3.052		
J	4.575	4.585		4.580	4.580	4.580	4.580		
K	0.315	0.322		0.316	0.316	0.316	0.316		
L	0.495	0.505		0.500	0.500	0.500	0.500		
M	0.490	0.510		0.502	0.498	0.498	0.499		
N	1.865	1.885		1.885	1.875	1.875	1.875		
O	7.990	8.010		8.002	8.003	8.003	8.003		
P	2.240	2.260		2.250	2.250	2.250	2.250		
Q	0.308	0.313		0.312	0.312	0.312	0.312		
R	0.760	0.765		0.760	0.760	0.760	0.760		
S	0.490	0.510		0.496	0.491	0.494	0.499		
T	1.625	1.645		1.625	1.625	1.625	1.625		
U	2.000	2.020		2.000	2.000	2.000	2.000		
V	0.023	0.043		0.033	0.033	0.033	0.033		
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
Accept/Reject									

Measured by: SBL/V#8	Audited by: JMM
Date: 19/6/15	Date: 17/6/16

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686 & DT8696 A/B	KJ/RF	
C	06.11.20	Added dimension V	KJ/JLM	
D	06.12.06	Dimensions L,N,P revised	KJ/EC	
E	07.06.15	Dimension G revised	KJ/JLM	
F	08.04.21	Dimension E revised	KJ/DD	
G	08.09.05	Dimension K revised	KJ/DD	
H	09.07.29	Dimension Q revised	KJ	

DART AEROSPACE LTD		Work Order:	
Description: Inner Aft Saddle		Part Number:	D5957
Inspection Dwg: D5957	Rev: B	Page 1 of 1	

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Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
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D	6.995	7.005		7.000	7.000	7.000	7.000		
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G	0.315	0.322		0.316	0.316	0.316	0.316		
H	1.522	1.532		1.527	1.527	1.527	1.527		
I	3.048	3.058		3.053	3.053	3.053	3.053		
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M	0.490	0.510		0.500	0.500	0.500	0.500		
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O	7.990	8.010		8.003	8.003	8.000	8.000		
P	2.240	2.260		2.250	2.250	2.250	2.250		
Q	0.308	0.313		0.312	0.312	0.312	0.312		
R	0.760	0.765		0.760	0.760	0.760	0.760		
S	0.490	0.510		0.501	0.501	0.500	0.5015		
T	1.625	1.645		1.625	1.625	1.625	1.625		
U	2.000	2.020		2.000	2.000	2.000	2.000		
V	0.023	0.043		0.033	0.033	0.033	0.033		
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
Accept/Reject									

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>
Date: 19/6/13	Date: 19/6/16

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F	08.04.21	Dimension E revised	KJ/DD	
G	08.09.05	Dimension K revised	KJ/DD	
H	09.07.29	Dimension Q revised	KJ	